



COLORBODY™ PORCELAIN with STEPWISE™ TECHNOLOGY

INDUSTRIAL PARK™



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A MODERN MIX OF STYLE, FUNCTIONAL DESIGN AND TECHNICAL PERFORMANCE

Inspired by terrazzo and concrete, Industrial Park asserts itself with solid colors punctuated by randomly placed colored flakes of varying dimension for optimum visual appeal. Industrial Park is the first to feature Daltile's StepWise™ technology. This patent-pending process combines superior slip resistance with exceptional clean ability making Industrial Park a great choice for heavy commercial applications including interior ramps. StepWise™ technology and beauty converge delivering solid design and useful function to any space.

- **COMMERCIAL SOPHISTICATION**
 - Terrazzo and concrete look with flakes for a fresh new commercial style
 - Modular sizes and complementary colors enhance design options
- **STEPWISE™ TECHNOLOGY**
 - Provides a superior slip resistance in heavy commercial and mixed use applications
 - Exceptional clean ability for easy maintenance when compared to other slip resistance surfaces



STEPWISE™

Patent-pending StepWise™ is a revolutionary technology that provides superior slip resistance on interior surfaces while being exceptionally easy to clean. StepWise™ allows tile to be safely used for a wider array of heavy commercial applications including interior ramps while remaining suitable for residential applications.

GREATER GRIPPING POWER

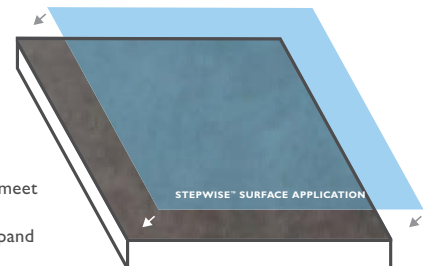
StepWise™ Technology provides a dynamic coefficient of friction (DCoF) that is among the highest in the market, yielding increased traffic—and safety.

INNOVATION FOR THE MARKETPLACE

Once again, Daltile delivers solutions-based technology to meet the ever-changing needs of the marketplace allowing tile to expand into new applications.

EASE OF MAINTENANCE

Even in heavy commercial applications, this patent-pending technology combines slip resistance with superior clean ability to provide long-lasting beauty and performance.



INDUSTRIAL PARK™

COLORBODY™ PORCELAIN *with* STEPWISE™ TECHNOLOGY

FIELD TILE



LIGHT GRAY IP07



CHARCOAL BLACK IP09



NATURAL BEIGE IP06



CHESTNUT BROWN IP08

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COLORBODY™ PORCELAIN
with STEPWISE™ TECHNOLOGY

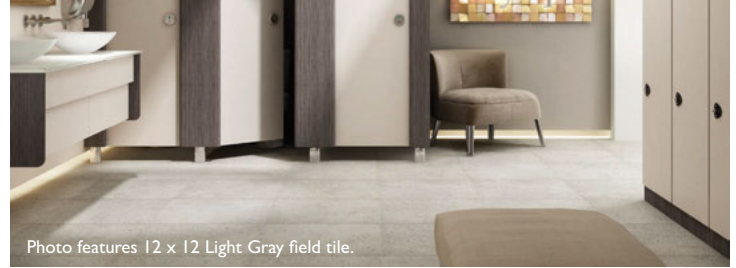


Photo features 12 x 12 Light Gray field tile.

SIZES

		SQ.FT. CARTON	PCS. PER CARTON
24 x 24 Field Tile	23-13/16 x 23-13/16 (60.48 cm x 60.48 cm)	15.76	4
12 x 24 Field Tile	11-13/16 x 23-13/16 (30.00 cm x 60.48 cm)	15.60	8
12 x 12 Field Tile	11-13/16 x 11-13/16 (30.00 cm x 30.00 cm)	14.55	15

TRIM

TYPE	NUMBER	SIZE	PCS. PER CARTON
Floor Bullnose	P-43C9	3 x 12	30
Cove Base	P-36C9T	6 x 12	22
Cove Corner	PC-36C9T	1 x 6	15

Floor bullnose and cove base trim are intended to coordinate with floor field tile in the normal 90-degree installation position.

Cove base trims are clay body ceramic and recommended for application in non-freezing climates only.

TEST RESULTS

	ASTM#	RESULT
Water Absorption	C373	< 0.5%
Breaking Strength	C648	> 350 lbs
Scratch Hardness	MOHS	8.0
Chemical Resistance	C650	Resistant
Dynamic C.O.F.	A137.1	≥ 0.65
Abrasion Resistance	C1027	4 (IP06, IP07) NA* (IP08, IP09)

* The ASTM C-1027-9 procedure does not make provisions for the apparent difference in abrasion values between light and dark colored glazed tiles.

A DCOF value of ≥ 0.42 is the new standard for tiles specified for commercial application in standard A137.1-2012, Section 9.6. It replaces the SCOF value of ≥ 0.60 referenced in ASTM C1028. For more information on the correlation between the two values and about the DCOF AcuTest™, please visit <http://daltile.com/information/DCOF>.

RESIDENTIAL USAGE

FLOORS	WALLS	COUNTERTOPS	EXTERIOR PATIOS	EXTERIOR POOL DECKS
F	W	C	EP	ED

Suitable for exterior applications in freezing and non-freezing climates when proper installation methods are followed.

COMMERCIAL USAGE

	INTERIOR			EXTERIOR	
	RESIDENTIAL	LIGHT COMMERCIAL	COMMERCIAL	RESIDENTIAL	COMMERCIAL
Floors/Patios	✓	✓	✓	✓	✓
Walls/Backsplashes	✓	✓	✓	✓	✓
Countertops	✓	✓	✓	✓	✓
Pool Decking	✓	✓	✓	✓	✓
Pool Linings	✓	✓	✓	✓	✓

Suitable for exterior applications in freezing and non-freezing climates when proper installation methods are followed.

INSTALLATION

THICKNESS	GROUT JOINT RECOMMENDATION
3/8" (12 x 24, 24 x 24) 5/16" (12 x 12)	3/16" when rectangular sizes are used in a staggered brick-joint pattern. Overlap should not exceed 33%.

SHADE VARIATION

HIGH (V3)
Some variation within each tile, and from tile to tile

NOTES

Special care should be taken when grouting with dark pigmented colors. A grout release is recommended to prevent finely powdered pigments from lodging in the pores of the surface. Use of a latex modified thin-set is recommended for installation.

Special consideration needs to be given when installing tiles 20" and larger. Please refer to <http://daltile.com/LargeTiles> for more information.

Since there are variations in all fired ceramic products, tile and trim supplied for your particular installation may not match these samples. Final color selection should be made from actual tiles and trim and not from tile samples or color reproductions. Manufactured in accordance with ANSI A137.1 standards.

Water, oil, grease, etc. create slippery conditions. Floor applications with exposure to these conditions require extra caution in product selection. Suitable for use on interior ramps.

For additional information refer to "Factors to Consider" at daltile.com/Factors.



POST CONSUMER RECYCLED MATERIALS



PRE CONSUMER RECYCLED MATERIALS



MADE IN THE U.S.A.



REVEAL IMAGING™



STEPWISE™



EXTERIOR PRODUCT

All or selected items within this series are made in the USA. For more information, visit www.daltile.com/IndustrialPark.



DESIGN WITH CONFIDENCE™

By their very design, Daltile products can help make it easier for you to earn LEED™ points and/or points towards many industry leading green home building programs. From using recycled material content to establishing manufacturing facilities within 500 miles of your project, we help ensure you don't have to compromise your design to be environmentally conscious. For detailed information, visit daltilegreenworks.com.

7834 C. F. Hawn Freeway | Dallas, Texas 75217 | 800.933.TILE
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